|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
| **Daily Shift Report CP/TB - Setup** | | | **A picture containing text, clipart  Description automatically generated** | | |
| **Date/Schedule** | **7/12/2023 // 19:00-07:00** | | | |  |
| **Team** | **Blue Shift** | | | |
| **Setup Technician** | ***Andrew Wright & Scott Bryan*** | | | |
| **SAFETY** | | | | | |
|  |  | | | | |
| **Concern** |  | | | | |
| **Concern** |  | | | | |
| **Concern** |  | | | | |
| **Machine Issues** | | | | | |
| ***Machine*** | ***Duration (Min)*** | ***Description of Problem*** | | ***Resolution*** | |
| TBAM1 |  |  | |  | |
| TBAM2 |  |  | |  | |
| TBAM3 |  | * Bladder damaged | | * Replaced bladder | |
| TBBM3 |  |  | |  | |
| TBBM2 |  | * Force apply required for tread * PA too long | | * Force applied tread * Adjusted pressure on multi-disk rollers | |
| BACC1 |  |  | |  | |
| BACC2 |  | * Winder going faster than festoons | | * Increased festoon fill speed | |
| BACC3 |  | * Splice length not long enough open at top * Welder heating welds too fast | | * Changed length offset from 1.1 to 1.9 * Increased resistance on welder | |
| CXB1 |  |  | |  | |
| CXB2 |  |  | |  | |
| CXPC1 |  |  | |  | |
| CXSL1 |  |  | |  | |
| CXGC1 |  |  | |  | |
| **“Setup Shop Status / Topics** | | | | | |
| 5S Good/Bad |  | | | | |
| Good |  | | | | |
| **SHIFT COMMENTS** | | | | | |
| **Assisted operators with offsets/adjustments that did not require a loss code** | | | | | |